

# SecurityScoot Assembly Diagram

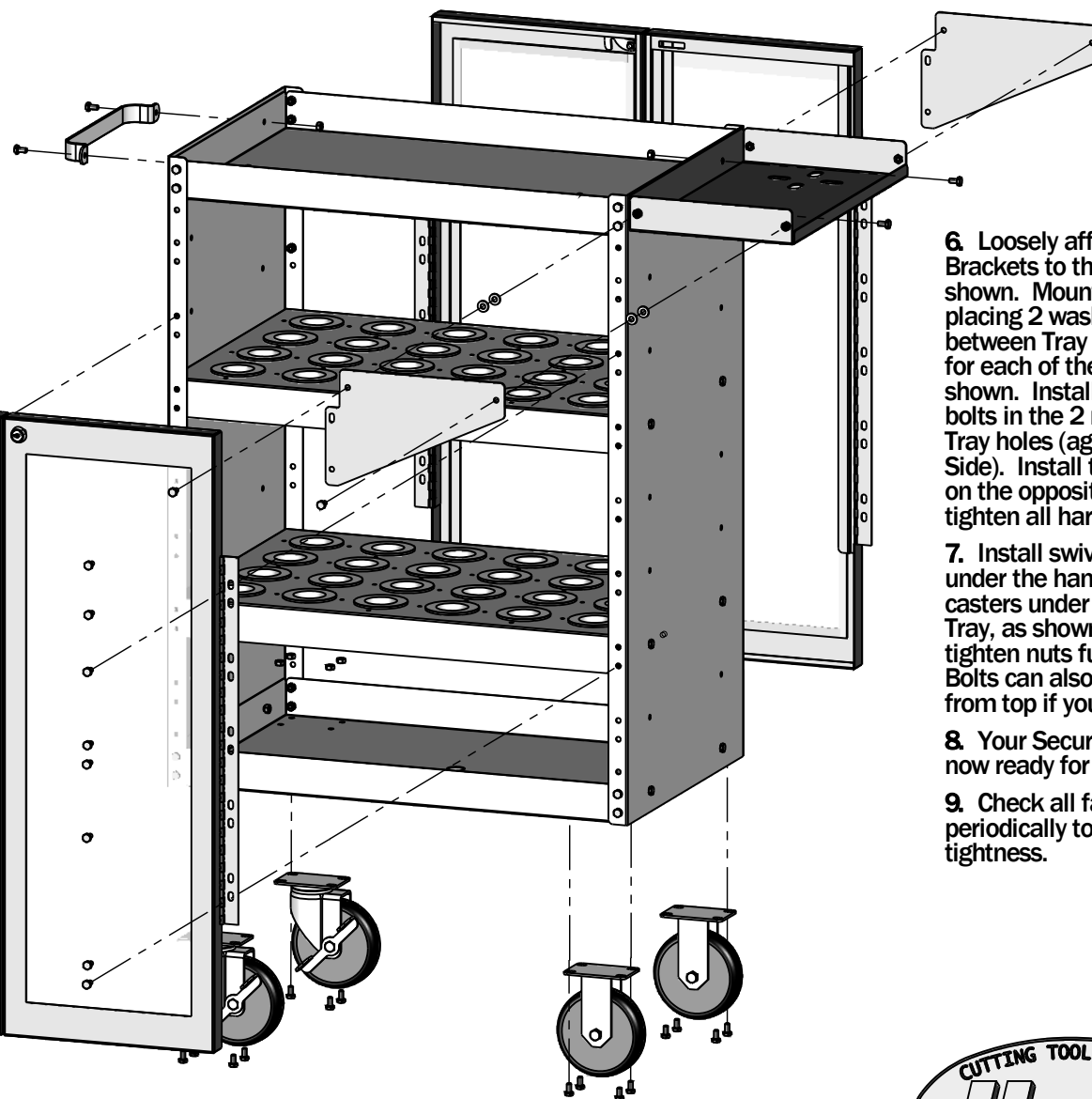
**1.** For best results, assemble entire unit before tightening nuts and bolts completely. Check frequently for squareness with a carpenter's square.

**2.** Carefully peel the protective coverings from a Polycarbonate Door Pane. With the locks in the locked position, lay a door face-down on a non-abrasive surface and carefully slide the pane under the guide rails in the door. As you slide it in, you will need to bend the pane away from the edge of the door so as to avoid scratches. Once the pane is fully inserted, remove the backing from the affixed double-face tape and press the pane firmly onto the tape. Repeat for remaining Doors.

**3.** Begin cart assembly with the Bottom (black) on a flat surface. Bolts should be inserted from the outside with nuts on the inside (do not tighten until the end).

**4.** Affix the Sides to the Bottom. Locate the Middle Shelves where desired and install bolts and nuts on ends only, then install the four Doors as shown. Install one rectangular magnet in each door. Install the Top as shown.

**5.** Using a carpenter's square to ensure squareness, fully tighten nuts & bolts in all holes where Top and Bottom meet Sides. Align the doors vertically toward the top, and fully tighten these bolts.



**6.** Loosely affix the Tray Brackets to the Sides as shown. Mount Side Tray, placing 2 washers between Tray and Bracket for each of the 4 bolts shown. Install nuts and bolts in the 2 remaining Tray holes (against the Side). Install the handle on the opposite end. Fully tighten all hardware.

**7.** Install swivel casters under the handle and fixed casters under the Side Tray, as shown, and tighten nuts fully. Note: Bolts can also be inserted from top if you prefer.

**8.** Your SecurityScoot is now ready for use!

**9.** Check all fasteners periodically to assure tightness.



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