

TOOL TOWER ASSEMBLY INSTRUCTIONS

A. Assembly Instructions for 3 shelf Huot Tool Tower (Important – if stacking 2 Towers see assembly instructions B.)

1. Refer to drawing for list of parts to assist in assembly. Assembly entire unit BEFORE tightening nuts and bolts completely.
2. It is easiest to assemble on a table or workbench. Position side with flanges up, on a work surface (be sure the label on side is right side up).
3. Insert one shelf into side. Insert bolts into corresponding holes, hand tighten nuts.
4. Repeat step three with remaining shelves.
5. Place the other side over the shelves with the label right side up. Insert bolts into corresponding holes and hand tighten.
6. Stand the whole unit upright. Insert screws into the remaining holes on the side and hand tighten with the nuts provided.
7. Use a square to keep the shelves 90° from the sides and **TIGHTEN ALL BOLTS AND NUTS**. Check all fasteners periodically to assure tightness.

B. Assembly Instructions for 5 or 6 shelf Huot Tool Tower with Stack Kit

1. Position 2 black sides end for end with flanges up and labels in same direction, on a work surface. Insert bolts into corresponding holes where end butt together and tighten with nuts provided. Refer to catalog for finished assembly appearance.
2. Assemble all remaining parts in unit before tightening nuts and bolts completely.
3. Repeat step 3 (Assembly A) with the remaining shelves (Shelf placement is variable). Be sure that when you install the center shelf you include the Stack supports.
4. Repeat step 1 with the remaining 2 sides. Then, place the sides over the shelves with the label right side up. Insert bolts into corresponding holes and loosely snug with the nuts provided.
5. Finish steps 6 through 7 from assembly instructions A. shown above.

C. Assembly instructions for Huot Tool Tower Tray Kit (optional)

1. Bolt Tray into corresponding holes on the outside where desired on the Tool Tower unit.
2. Attach two Support brackets to the outside ends of the Tray using the bolt and nuts provided.
3. Pivot Support brackets until they align with holes on the Tool Tower sides and secure with bolts and nuts supplied.

